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are made and should be readily available. A schematic showing the relationships of the various subsystems should also be available.

- (f) Key operational procedures should be prominently posted.
- (g) Equipment manuals, catalogs, spare parts lists, and spare parts should be readily available at the facility.
- (h) Training opportunities for facility operating personnel should be provided.

§ 240.211 Records.

§ 240.211-1 Requirement.

The owner/operator of the thermal processing facility shall provide records and monitoring data as required by the responsible agency.

§ 240.211-2 Recommended procedures: Design.

Continuously recording instrumentation should be used as much as possible.

§ 240.211-3 Recommended procedures: Operations.

- (a) Extensive monitoring and record-keeping should be practiced during the first 12 to 18 months of operation of a new or renovated facility, during periods of high air pollution, and during periods of upset conditions at the facility.
- (b) During other periods of more normal operation of the facility, less extensive monitoring and record keeping may be practiced if approved by the responsible agency.
- (c) Operating records should be kept in a daily log and should include as a minimum:
- (1) The total weight and volume (truck capacities may be used for volume determination) of solid waste received during each shift, including the number of loads received, the ownership or specific identity of delivery vehicles, the source and nature of the solid wastes accepted.
- (2) Furnace and combustion chamber temperatures recorded at least every 60 minutes and as changes are made, including explanations for prolonged, abnormally high and low temperatures.
- (3) Rate of operation, such as grate speed.

- (4) Overfire and underfire air volumes and pressure and distribution recorded at least every 60 minutes and as changes are made.
- (5) Weights of bottom ash, grate siftings, and fly ash, individually or combined, recorded at intervals appropriate to normal facility operation.
- (6) Estimated percentages of unburned material in the bottom ash.
- (7) Water used on each shift for bottom ash quenching and scrubber operation. Representative samples of process waters should be collected and analyzed as recommended by the responsible agency.
- (8) Power produced and utilized each shift. If steam is produced, quality, production totals and consumption rates should be recorded.
 - (9) Auxiliary fuel used each shift.
- (10) Gross calorific value of daily representative samples of bottom ash, grate siftings, and fly ash. (Sampling time should be varied so that all shifts are monitored on a weekly basis.)
- (11) Emission measurements and laboratory analyses required by the responsible agency.
- (12) Complete records of monitoring instruments.
- (13) Problems encountered and methods of solution.
- (d) An annual report should be prepared which includes at least the following information:
- (1) Minimum, average, and maximum daily volume and weight of waste received and processed, summarized on a monthly basis.
- (2) A summary of the laboratory analyses including at least monthly averages.
- (3) Number and qualifications of personnel in each job category; total manhours per week; number of State certified or licensed personnel; staffing deficiencies; and serious injuries, their cause and preventive measures instituted.
- (4) An identification and brief discussion of major operational problems and solutions.
- (5) Adequacy of operation and performance with regard to environmental requirements, the general level of housekeeping and maintenance, testing and reporting proficiency, and recommendations for corrective actions.

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- (6) A copy of all significant correspondence, reports, inspection reports, and any other communications from enforcement agencies.
- (e) Methodology for evaluating the facility's performance should be developed. Evaluation procedures recommended by the U.S. Environmental Protection Agency should be used whenever possible (see bibliography).

APPENDIX TO PART 240—RECOMMENDED BIBLIOGRAPHY

- 1. The Solid Waste Disposal Act as amended; Title II of Pub. L. 89–272, 89th Cong., S. 306, Oct. 20, 1965; Pub. L. 91–512, 91st Cong., H.R. 11833, Oct. 26, 1970. Washington, U.S. Government Printing Office, 1971. 14 p. Reprinted 1972.
- 2. Seven incinerators; evaluation, discussions, and authors' closure. [Washington, U.S. Environmental Protection Agency, 1971. 40 p.] (Includes discussions and authors' closure for "An evaluation of seven incinerators" by W. C. Achinger and L. E. Daniels.)
- 3. DeMarco, J., D. J. Keller, J. Leckman, and J. L. Newton. Municipal-scale incinerator design and operation. Public Health Service Publication No. 2012. Washington, U.S. Government Printing Office, 1973. 98 p.
- 4. Occupational Safety and Health Act of 1970; Pub. L. 91-596, 91st Cong., S. 2193, Dec. 29, 1970. Washington, U.S. Government Printing Office. 1972.
- 5. Control techniques for particulate air pollutants. Publication AP-51. U.S. Department of Health, Education, and Welfare, National Air Pollution Control Administration, 1969
- 6. Zausner, E. R. An accounting system for incinerator operations. Public Health Service Publication No. 2032. Washington, U.S. Government Printing Office, 1970. 17 p.
- 7. Achinger, W. C., and J. J. Giar, Testing manual for solid waste incinerators. [Cincinnati], U.S. Environmental Protection Agency, 1973. [372 p., loose-leaf.] [Open-file report, restricted distribution.]
- 8. Nader, J. S., W. Carter, and F. Jaye. Performance Specifications for Stationary Source Monitoring Systems. NTIS PB. 230 934/AS (1974).

PART 241—SOLID WASTES USED AS FUELS OR INGREDIENTS IN COMBUSTION UNITS

Subpart A—General

Sec.

241.1 Purpose.

241.2 Definitions

Subpart B—Identification of Non-Hazardous Secondary Materials That Are Solid Wastes When Used as Fuels or Ingredients In Combustion Units

Sec.

241.3 Standards and procedures for identification of non-hazardous secondary materials that are solid wastes when used as fuels or ingredients in combustion units.

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Source: 76 FR 15549, Mar. 21, 2011, unless otherwise noted.

Subpart A—General

§241.1 Purpose.

This part identifies the requirements and procedures for the identification of solid wastes used as fuels or ingredients in combustion units under section 1004 of the Resource Conservation and Recovery Act and section 129 of the Clean Air Act.

§241.2 Definitions.

For the purposes of this subpart:

Clean cellulosic biomass means those residuals that are akin to traditional cellulosic biomass such as forest-derived biomass (e.g., green wood, forest thinnings, clean and unadulterated bark, sawdust, trim, and tree harvesting residuals from logging and sawmill materials), corn stover and other biomass crops used specifically for energy production (e.g., energy cane,other fast growing grasses), bagasse and other crop residues (e.g., peanut shells), wood collected from forest fire clearance activities, trees and clean wood found in disaster debris, clean biomass from land clearing operations, and clean construction and demolition wood. These fuels are not secondary materials or solid wastes unless discarded. Clean biomass is biomass that does not contain contaminants at concentrations not normally associated with virgin biomass materials.

Contaminants means any constituent in non-hazardous secondary materials that will result in emissions of the air pollutants identified in Clean Air Act section 112(b) or the nine pollutants listed under Clean Air Act section